

Date: Thursday, 16/10/2008 3:49:57 PM  
User: Julie Dawson

**Process Sheet**

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 212 DETAIL PARTS
Job Number : 42698	
Estimate Number : 13228	
P.O. Number :	Part Number : D2127251217
This Issue : 16/10/2008 S.O. No. :	Drawing Number : D212-725-1
Prsht Rev. : NC	Project Number : N/A
First Issue : 11 Type : PURCHASED PARTS	Drawing Revision :
Previous Run : 42696	Material : N/A
Written By :	Due Date : 23/10/2008 Qty: 1 Um: Each
Checked & Approved By : <u>Julie Dawson 10.16</u>	
Comment :	

**Additional Product**

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-217 with Dart IPP D212-725-1-217"

Send a copy of this IPP

*[Signature]*

OCT 29 2008

2.0	D2127251217	Web
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Comment: Qty: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

WEB

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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Comment: Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number

1 D212-725-1-217 WEB

Attach serviceable tags

Description Batch

W/6 42211

*[Signature]*

OCT 29 2008

2- EAGLE











Fabricate/Pick the following parts in accordance with:

D212-725-1-217 REV. 1

Material Certification / Proof of Traceability / Certificate of Conformity required

Date: Thursday, 16/10/2008 3:49:57 PM  
User: Julie Dawson

## Process Sheet

Customer:	CU-DAR001 Dart Helicopters Services	Drawing Name:	212 DETAIL PARTS
Job Number:	42698	Part Number:	D212728 1217
Job Number:			
Seq. #:	Machine Or Operation:	Description	
4.0	QC4 	INSPECT 100% KITS FOR COMPLETENESS	 <i>JB</i>
Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS Send this W/O back to DartKit to be stocked at Eagle			OCT 29 2008
6.0	QC6 	INSPECT WORK TO CURRENT STEP	 <i>JB</i>
Comment: INSPECT WORK TO CURRENT STEP			OCT 29 2008
6.0	PACKAGING 1 	PACKAGING RESOURCE #1	 <i>N/A JB</i>
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: _____			OCT 29 2008
7.0	QC21 	FINAL INSPECTION/W/O RELEASE	 <i>08/11/04 JA</i>
Comment: FINAL INSPECTION/W/O RELEASE			
Job Completion			<i>W 08.11.04</i>

# Eagle Copters Maintenance Ltd

## WORK REPORT

Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

**Squawk: 1.61**

Discrepancy:

Fabricate D212-725-1-217, Web for Dart Aerospace.

Resolution:

D212-725-1-217, Web fabricated IAW D212-725-1 Dwg Pg. 76.  
Material AISI304 .020 Batch No. 1758.

1.61 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

**Squawk: 1.62**

Discrepancy:

Fabricate D212-725-1-219, ARC Seal Retainer for Dart Aerospace.

Resolution:

D212-725-1-219, ARC Seal Retainer fabricated IAW D212-725-1 Dwg Pg. 77. Material AISI 304 .020 Batch No. 1758.

1.62 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

**Squawk: 1.63**

Discrepancy:

Fabricate D212-725-1-221, Gusset for Dart Aerospace.

Resolution:

D212-725-1-221, Gusset fabricated IAW D212-725-1 Dwg Pg. 78. Material AISI 304 .020 Batch No. 1758.

1.63 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

**Squawk: 1.64**

Discrepancy:

Fabricate D212-725-1-223, Angle for Dart Aerospace.

Resolution:

D212-725-1-223, Angle fabricated IAW D212-725-1 Dwg Pg. 78. Material AISI304 .020 Batch No.1758

1.64 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

**Squawk: 1.65**

Discrepancy:

Fabricate D212-725-1-225, Seal Retainer for Dart Aerospace.

Resolution:

D212-725-1-225, Seal Retainer fabricated IAW D212-725-1 Dwg Pg. 79. Material AISI304 .020 Batch No. 1758.

1.65 Work Done By: Alvin Werner

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81 Signature: Colin Gould on 10/28/2008

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*

Date: Thursday, 16/10/2008 3:49:57 PM  
 User: Julie Dawson

## Process Sheet

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 42698	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251217
<b>This Issue</b> : 16/10/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 42696	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 23/10/2008 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>Jul 08. 10. 16</u>	
<b>Comment</b> :	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASINGIssue P/O: 7396 to Eagle Copters

"Assembly of D212-725-1-217 with Dart IPP D212-725-1-217"

Send a copy of this IPP

1208/10/20  
 @

2.0	D2127251217	Web
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

WEB

3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
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**Comment:** Sub-Contracting OUTSIDE SERVICES

## EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-217 WEB \_\_\_\_\_

Attach serviceable tags

## 2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-217 REV. \_\_\_\_\_

Material Certification / Proof of Traceability / Certificate of Conformity required

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

Date: Thursday, 16/10/2008 3:49:57 PM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42698

Part Number: D2127251217

Job Number:



Seq. #:

Machine Or Operation:

Description :

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

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**Process Sheet**

<b>Customer</b> : CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b> : 212 DETAIL PARTS
<b>Job Number</b> : 42698	
<b>Estimate Number</b> : 13228	
<b>P.O. Number</b> :	<b>Part Number</b> : D2127251217
<b>This Issue</b> : 16/10/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : D212-725-1
<b>Prsht Rev.</b> : NC	<b>Project Number</b> : N/A
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 42696	<b>Material</b> : N/A
<b>Written By</b> :	<b>Due Date</b> : 23/10/2008 <b>Qty:</b> 1 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> : <u>JD 08.10.16</u>	
<b>Comment</b> :	

**Additional Product**

Job Number:



**Seq. #:** **Machine Or Operation:** **Description :**

1.0 PG PURCHASING



**Comment:** PURCHASING

Issue P/O: 7596 to Eagle Copters

"Assembly of D212-725-1-217 with Dart IPP D212-725-1-217"

Send a copy of this IPP

*AS*

OCT 29 2008

2.0 D2127251217 Web



**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

WEB

3.0 OUTSIDE SERVICE OUTSIDE SERVICES



**Comment:** Sub-Contracting OUTSIDE SERVICES

EAGLE

Pick:Qty Part Number Description Batch

1 D212-725-1-217 WEB W6 42211

Attach serviceable tags

OCT 29 2008

2- EAGLE

Fabricate/Pick the following parts in accordance with:

D212-725-1-217 REV. B

Material Certification / Proof of Traceability / Certificate of Conformity required



Date: Thursday, 16/10/2008 3:49:57 PM  
User: Julie Dawson

## Process Sheet

Customer: CU-DAR001 Dan Helicopters Services

Drawing Name: 212 DETAIL PARTS

Job Number: 42698

Part Number: D212725 217

Job Number:



Seq. #:

Machine Or Operation:

Description:

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



JB

Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS  
Send this W/O back to DartKit to be stocked at Eagle

OCT 29 2008

5.0

QC5

INSPECT WORK TO CURRENT STEP



JB

Comment: INSPECT WORK TO CURRENT STEP

OCT 29 2008

6.0

PACKAGING 1

PACKAGING RESOURCE #1



N/A JB

Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: \_\_\_\_\_

OCT 29 2008

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



Work Order Number: 45211

Manufacture Dart Parts - Eagle S

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

**Squawk: 1.61**

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Resolution:

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Material AISI304 .020 Batch No. 1758.

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**AMO 6-81** Signature: Colin Gould on 10/28/2008

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